

Work Order ID 56943

Monday, March 15, 2010 11:52:13 AM



Page 1

Item ID: D350-616-015

Accept



Setup Start



Revision ID:

Stop



Item Name: Deck Plate

Start Date: 3/15/2010 Start Qty: 1.00



Cust Item ID:

Required Date: 3/15/2010 Req'd Qty: 1.00



Customer:

Reference:

Approvals:

Process Plan: MF

Date: 10-3-19

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D350-616

E

100

0.00



DC

Document Control

Memo

Photocopy bluefile and create labels per PPP D350-616-015
CHG002

0.00

8/10/15

10/03/15

110

Pick Kit

0.00



Packaging

Packaging

Memo

0.00

10/3/15

120

QC4- 100% Inspect kits for completeness

0.00



QC

Quality Control

Memo

0.00

8/10/15

10/3/15

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Item ID: D350-616-015

Revision ID:

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Start Date: 3/15/2010 Start Qty: 1.00

Required Date: 3/15/2010 Req'd Qty: 1.00

Reference:

Accept



Setup Start



Stop



Cust Item ID:

Customer:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start



Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130



Packaging

0.00

Memo

0.00

Identify and pack for shipping as per PPP D350-616-015

Location:

PPP Rev: C10-3-15 W SL

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

10/03/15 AF

MF

10-3-15

Picklist Print

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 IPP rev E added parts per NCR 08-041 08.04.30 EC verified by: DD
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Start Date: 3/15/2010

Required Date: 3/15/2010

Start Qty: 1.00

Required Qty: 1.00

AN960JD10 1/2" N/A 51149 D03635 Purchased No



Washer

D2344 1/2"



Litter Deck Plate, 350

Manufactured No

110 Each 0.0000 10.0000

110 Each 8.0000 1.0000

Warehouse

Location

Main Warehouse

ST224

38810

55736

Loc Qty

8

2

6

Loc Code

Manufactured No

110 Each 39.0000 4.0000

D2348 1/2"



Wearplate

Warehouse

Location

Main Warehouse

ST011

39666

Loc Qty

39

39

Loc Code

Manufactured No

110 Each 9.0000 1.0000

D2353 1/2"



Stiffener

Warehouse

Location

Main Warehouse

ST224

39639

Loc Qty

9

9

Loc Code

39639

38810

39666

11/13/08

10/3/10 (2)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Start Date: 3/15/2010

Required Date: 3/15/2010

Start Qty: 1.00

Required Qty: 1.00

D2364 14



Deck Plate, Fwd 350 Litt

Manufactured No 110 Each 7.0000 2
 1.0000



Warehouse
Location
 Main Warehouse
 ST225

Loc Qty

Loc Code

44775 7

44775 1

55737 6

Manufactured No 110 Each 10.0000 4
 2.0000



44775 16
 55737 16

D2365 24



Wearplate

Warehouse
Location
 Main Warehouse
 ST012

Loc Qty

Loc Code

41424 10

10

Manufactured No 110 Each 12.0000 2
 1.0000



41424

D2369-1 14



Deck Plate Locator Brackets

Warehouse
Location
 Main Warehouse
 ST241B

Loc Qty

Loc Code

44776 12

44776 3

55738 9

44776

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Shop Packet Print

Page 2

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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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 IPP Rev:F 08-12-10 rev.E as per dwg DD verified by:ec

Start Date: 3/15/2010

Required Date: 3/15/2010

Start Qty: 4.002

Required Qty: 1.00

D2369-3 1P

Manufactured No

110

Each

14.0000

2.0000



Deck Plate Locator Brackets

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST241B

14

44777

4

55739

10

Manufactured No

110

Each

11.0000

2.0000

D3494-1 1P



Stub Cover

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST224

11

56520

11

Purchased No

110

Each

7.459.000

25.0000

MS20426AD4-5 25P



Rivet

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST317

7459

4067

1093

6733

1384

6874

4982

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Page 3

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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Start Date: 3/15/2010

Required Date: 3/15/2010

Start Qty: 1.00

Required Qty: 1.00

MS20426AD4-6 367

Purchased

No

110

Each

3,378.000 25.0000



Rivet

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST317

3378

100151

27

103395

14

110139

3310

2525

27

MS20426AD5-7 64

Purchased

No

110

Each

1,352.000 6.0000



Rivet

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST317

1352

101340

1025

7681

327

MS20426AD5-8 64

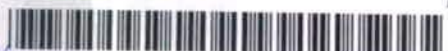
Purchased

No

110

Each

1,977.000 6.0000



Rivet

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

317

1977

4533

1977

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Page 4

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Start Date: 3/15/2010

Required Date: 3/15/2010

Start Qty: 1.00

Required Qty: 1.00

MS20601-AD4W2 15

Purchased No

110

Each

167.0000

15.0000

Rivet

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST322

167

111359

167

110

Each

295.0000

30.0000

MS20601-AD4W3 30

Purchased

No

Rivet

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST322

295

107823

3

111359

92

113899

200

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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Start Date: 3/15/2010

Required Date: 3/15/2010

Start Qty: 1.00 2

Required Qty: 1.00

MS21042L3

Purchased

No

110

Each

2,267.000 6.0000/2



Nut

Warehouse

Location

Main Warehouse

ST300

Loc Qty

Loc Code

2267

110844

35

111274

27

111668

58

112314

285

112385

142

113523

20

113537

700

113644

1000

m/12 385

MS24693-C273

Purchased

No

110

Each

83.0000 6.0000



Screw

Warehouse

Location

Main Warehouse

ST310

Loc Qty

Loc Code

83

107394

1

109962

13

111072

69

m/11072

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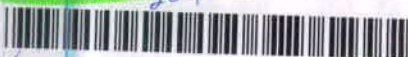
Start Date: 3/15/2010

Required Date: 3/15/2010

Start Qty: 1.00

Required Qty: 1.00

MS24693-C48 224



Purchased

No

110

Each

129.0000

22.0000

Screw

Warehouse

Location

Main Warehouse

ST318

129

110322

29

111383

100

110

Each

65.0000

4.0000

MS35207-264 44



Purchased

No

Screw

Warehouse

Location

Main Warehouse

ST295

65

109031

15

111359

50

110322 270
 111383 170

1109031

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REFERENCE ONLY

QTY - 011	Qty - 013	Qty - 015	Part Number	Description
X			D350-616-011	Full Litter Kit
1	X		D350-616-013	Deck Plate and Tie Down Kit
	1	X	D350-616-015	Deck Plate Kit
		1	D2344	DECK PLATE (AFT)
		4	D2348	WEAR PLATE (KEY WAY)
		1	D2353	STIFFENER
	1		D2360	LITTER TIE DOWN (LOCKING)
		1	D2364	DECK PLATE (FWD)
		2	D2365	WEAR PLATE (PIP PIN)
		1	D2369-1	LOCATOR PLATE
		1	D2369-3	LOCATOR PLATE
1			D2370	LITTER ASSEMBLY
1			D2493	PATIENT STOP
	1		D3179-041	LITTER TIE DOWN (NON-LOCKING)
		1	D3494-1	STUB COVER
		25	MS20426AD4-5	RIVET
		25	MS20426AD4-6	RIVET
		6	MS20426AD5-7	RIVET
		6	MS20426AD5-8	RIVET
		15	MS20601AD4W2	BLIND RIVET (or CR9162-4-2)
		30	MS20601AD4W3	BLIND RIVET (or CR9162-4-3)
		6	MS21042L3	NUT (or MS21042-3)
		6	MS24693-C273	SCREW (or MS24693-273)
		22	MS24693-C48	SCREW (or MS24693-48)
		4	MS35207-264	SCREW
		10	NAS1149D0363J	WASHER (or AN960JD10)

RELEASED
08/11/21

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED
BY: *[Signature]*
D. SHEPHERD (DE # 02)

DATE: 08.11.07
CERT. NO.: SH96-10
ISSUE NO.: 2

E	MAKE DSI 9310 STANDARD; D3179-041 REPLACES D2350	RF	08.11.07
D	ADD D3494-1 STUB COVER	MB	06.01.19
C	ADD DSI 9112/9117/9130/9236/9310	MB	06.01.10
B	ADD VIEW OF D2493 TO SHEET 9	BW	96.01.09
A	NEW ISSUE	BW	95.02.20
REV.	DESCRIPTION	BY	DATE
DESIGN	BW	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	DS	DRAWING NO.	REV. E
MFG. APPR.	N/A	D350-616	SHEET 1 OF 12
APPROVED	DS	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	AS350/355 LITTER KIT INSTALLATION	NTS
DATE	08.11.07	COPYRIGHT © 1995 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

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